Docket No.: 66775-0009

**AMENDMENTS TO THE CLAIMS** 

1. (Currently Amended) A plain bearing comprising a strong backing material substrate, the

substrate optionally having a layer of a metallic bearing material thereon, the plain bearing having a

sliding layer of a polymer-based bearing material thereon, the polymer-based bearing material

comprising a polymer-based matrix selected from the group comprising consisting of a modified

epoxy resin and a polyimide/amide resin, the matrix resin having contained therein at least one

addition selected from the group comprising particles of a metal powder in the range from 15 to

30vol%[[,]] and particles of a fluoropolymer in the range from 1 to 15vol%, and selectively

including an addition selected from the group consisting of a ceramic powder in the range from 0.5

to 20vol%, and, silica in the range from 2 to 15vol%, wherein the polymer-based bearing material is

adhered directly to the substrate by the adhesive properties of the matrix material.

2-36. (Canceled)

37. (Currently Amended) A plain bearing according to claim 1, wherein the modified epoxy

resin emprises consists of from 30 to 60w/w epoxy resin and 70 to 40w/w phenolic resin based on

solid to solids content.

38. (Previously presented) A plain bearing according to claim 1, wherein the modified epoxy

resin also contains an amino resin.

39. (Previously presented) A plain bearing according to claim 1, wherein the modified epoxy

resin also contains vinyl resin.

40. (Previously presented) A plain bearing according to claim 1, wherein the modified epoxy

resin is prepared from an uncured epoxy resin matrix mixture, and the uncured epoxy resin matrix

mixture contains two or more distinct epoxy resin constituents.

- 41. (Previously presented) A plain bearing according to claim 1, wherein polyimide is a majority constituent in the polyimide/amide matrix resin.
- 42. (Previously presented) A plain bearing according to claim 41, wherein the polyimide/amide resin also contains a vinyl resin constituent.
- 43. (Previously presented) A plain bearing according to claim 1, wherein the metal powder is selected from the group consisting of tungsten, aluminum, copper, silver, tin, brass, bronze, stainless steel, and nickel.
- 44. (Previously presented) A plain bearing according to claim 43, wherein the metal powder comprises a mixture of different metal powders.
- 45. (Currently Amended) A plain bearing according to claim 44, wherein the metal powder emprises consists of a mixture of aluminum and tungsten metals, and the proportion of aluminum to tungsten is in the range between 30/70 and 70/30 Al/W volume%.
- 46. (Previously presented) A plain bearing according to claim 45, wherein the proportion of Al to W is approximately 40/60% Al/W by volume.
- 47. (Previously presented) A plain bearing according to claim 45, wherein the morphology of the W particles is nodular or rounded.
- 48. (Currently Amended) A plain bearing according to claim 45, wherein the Al powder is of flake or <u>platelet leaf like</u> morphology.
- 49. (Previously presented) A plain bearing according to claim 1, wherein the metal powder comprises metal powder particles having a particle size in the range from 0.5 to 10μm.

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50. (Previously presented) A plain bearing according to claim 1, wherein the metal powder is

selected from the group consisting of a mixture of aluminum and tin, a mixture of silver and copper,

a mixture of copper and tungsten, and a mixture of silver and tungsten.

51. (Previously presented) A plain bearing as claimed in claim 1, wherein the metal powder

comprises metal alloy particles.

52. (Previously presented) A plain bearing according to claim 51, wherein the metal alloy is

selected from the group consisting of stainless steel, aluminum alloys, brass, and bronze.

53. (Previously presented) A plain bearing according to claim 1, wherein the fluoropolymer is

polytetrafluoroethylene.

54. (Previously presented) A plain bearing according to claim 1, wherein the at least one

addition comprises a fluoropolymer, and the fluoropolymer content lies in the range from 1 to

15vol%.

55. (Previously presented) A plain bearing according to claim 1, wherein the at least one

addition comprises a fluoropolymer, and the fluoropolymer content lies in the range from

approximately 2 to 8vol%.

56. (Previously presented) A plain bearing according to claim 1, wherein the ceramic powder is

selected from the group consisting of oxides, nitrides, carbides, silicates and sulfides.

57. (Previously presented) A plain bearing according to claim 1, wherein the at least one

addition comprises a ceramic powder, and the ceramic powder content lies in the range from 2 to

20vol%.

58. (Previously presented) A plain bearing according to claim 1, wherein the at least one

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addition comprises silica, and the silica content lies in the range from 4 to 10vol%.

59. (Previously presented) A plain bearing according to claim 1, wherein the silica comprises

particles having a particle size from 20 to 50 nanometers.

60. (Previously presented) A plain bearing according to claim 1, wherein the silica comprises

reactive silica particles, each reactive silica particle having a surface with which at least one "-OH"

group is associated.

61. (Previously presented) A plain bearing according to claim 1, wherein the at least one

addition does not exceed 35vol%.

62. (Previously presented) A plain bearing according to claim 61, wherein the solids content of

the at least one addition is from approximately 10 to 30vol%.

63. (Previously presented) A plain bearing according to claim 1, further including a silane

material in the range of approximately 0.2 to 3vol%.

64. (Previously presented) A plain bearing according to claim 63, wherein the silane material is

selected from the group consisting of: bis-(gamma-trimethoxysilylpropyl) amine and gamma-

glycidoxypropyltrimethoxysilane.

65. (Canceled)

66. (Currently Amended) A plain bearing according to claim [[65]] 1, wherein the second

optional layer of metallic bearing material is selected from the group consisting of an aluminum

alloy and a copper alloy.

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67. (Currently Amended) A plain bearing according to claim [[65]] 1, wherein the first polymer-

based bearing material layer has a thickness of approximately 5 to 40μm.

68. (Previously presented) A plain bearing according to claim 1, wherein the bearing material is

deposited directly upon a strong backing material.

69. (Previously presented) A plain bearing according to claim 68, wherein the bearing material

has a thickness of from approximately 40 to 100µm.

70. (Previously presented) A plain bearing according to claim 1, wherein the polymer-based

bearing material is applied as a liquid to [[a]] the substrate.

71. (Previously presented) A plain bearing according to claim 70, wherein the liquid is sprayed.